



## HUMMER H1 INSTALLATION INSTRUCTIONS

Thanks for purchasing Stainless Works Muscelflow Headers for your Hummer H1. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

1. Block vehicle wheels and disconnect both batteries.
2. Remove starter (2) 15 mm bolts.
  - Power wiring can be left connected to starter. It can be moved out of the way and secured to torsion bar during installation of new headers.
3. It may be necessary to remove inner engine housing and cover to gain access to the (3) flange bolts located between the passenger exhaust manifold and y-pipe connection.
  - Remember to label all disconnections made of any radio/navigation/CB/ vacuum lines to insure proper re-installation after Stainless Works (SW) headers are installed.
4. Remove factory y-pipe from the vehicle.
5. Remove both passenger and driver side factory manifolds. Save all (16) 5/16" allen head bolts for installation of new (SW) headers.
6. Remove oil filter from driver side of engine block.
7. Install new (SW) headers using new gaskets or high temperature silicon sealant (RTV).
  - Use factory 5/16" allen head bolts with washers when installing new (SW) headers.
8. Make sure all glow plug connections are securely connected and not loose due to new header installation.
9. Install new oil filter.
10. Install new (SW) Y-pipe to newly installed (SW) Headers and connect to factory or new (SW) exhaust system
11. Re-install starter to engine.
12. Re-install interior components and engine cover /housing.
13. Re-connect both batteries.
14. Check oil.
15. Start vehicle and check for any leaks and tighten and or adjust accordingly.
16. Be sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the exhaust system, it will melt.** Make sure to have at least ½" of clearance and wrap any suspect areas with DEI thermal barrier wrap.
17. After double checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances.