



PONTIAC G8 CATBACK INSTALLATION INSTRUCTIONS

Thanks for purchasing a Stainless Works Catback Exhaust System for your Pontiac G8. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

Disassembly

1. Disconnect battery.
2. Raise and support vehicle.
3. Remove (4) 15 mm bolts at muffler connection point and remove mufflers.
4. Remove (4) 15mm bolts holding cross brace on car.
5. Disconnect and remove rear O2 sensors.
6. Remove (4) 15mm nuts at rear of cats and remove head pipes.

Assembly

1. Install pipes using 15 mm nuts previously removed and reinstall O2 sensors.
2. Reinstall cross brace (4) 15 mm bolts.
3. Install hanger clamps and lead pipes, and install O2 plugs, using RTV high temperature sealant.
4. Install (2) 3" clamps and x pipe using sealant.
5. Install (2) 3" clamps and front tailpipes using sealant.
6. Install hanger clamps and rear tail pipes using sealant
7. Install (2) 3" clamps and mufflers using sealant.

8. Install tips and 3" hanger clamps
9. Tighten and adjust as needed.
10. Lower vehicle and reconnect battery.
11. Be sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the exhaust system, it will melt.** Make sure to have at least ½" of clearance and wrap any suspect areas with DEI thermal barrier wrap.
12. After double checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances.