



## **2010 CAMARO V8 CATBACK INSTALLATION INSTRUCTIONS**

Thanks for purchasing a Stainless Works Catback Exhaust System for your 2010 Camaro V8. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

### **Disassembly**

1. Disconnect battery.
2. Raise and support vehicle.
3. Remove (4) 15mm bolts holding cross brace on car.
4. Disconnect and remove rear O2 sensors.
5. Remove exhaust behind the catalytic converters and retain the (2) clamps for use on the Stainless Works Exhaust System. (Note these are not needed when purchasing and installing headers with the catback for headers.)

### **Catback Installation**

1. Reinstall cross brace (4) 15 mm bolts.
2. Install (2) clamps (previously removed) and lead pipes, using RTV high temperature sealant.
3. Install (2) 3" clamps and x pipe using sealant.
4. Install (2) 3" clamps and tailpipes using sealant.
5. Install hanger clamps on tailpipes using sealant.
6. Install (2) 3" clamps and mufflers using sealant.
7. Install tips and 3" hanger clamps.

8. Reinstall rear O2 sensors – you will need to reroute the O2 lines, and in doing so will not need to add extensions. (This is for catback exhaust with headers only).
9. Tighten and adjust as needed.
10. Lower vehicle and reconnect battery.
11. Be sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the exhaust system, it will melt.** Make sure to have at least ½” of clearance and wrap any suspect areas with DEI thermal barrier wrap.
12. After double checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances.