



## CHALLENGER SIDE EXHAUST INSTALLATION INSTRUCTIONS

Thanks for purchasing the Stainless Works Side Exhaust for your Challenger. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

### Disassembly

1. Disconnect battery.
2. Raise and support vehicle.
3. Loosen clamps and remove factory exhaust at factory connection point.
4. Remove factory tail hanger.
5. Loosen head pipe cross brace and two 15mm bolts.

### Installation

1. Install 6" long adaptors and clamps.
  2. Install X pipe and clamps.
  3. Install muffler inlet pipes and clamps.
  4. Install mufflers and muffler outlets and clamps.
  5. Install t-bolts and brackets into frame then blue grommets and clamps.
  6. Install tips, tighten up clamps and hangers adjusting as needed.
  7. Re-connect battery and lower vehicle.
1. Be sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the exhaust system, it will melt.** Make sure to have at least ½" of clearance and wrap any suspect areas with DEI thermal barrier wrap.
  2. After double checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances.