



2005-2007 V6 MUSTANG DUAL EXHAUST INSTALLATION INSTRUCTIONS

Thanks for purchasing your Stainless Works Exhaust System. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

1. Remove the factory exhaust system starting at the rear of car.
 2. Replace rear bumper with factory V8 bumper for dual exhaust.
 3. Install the X-pipe and 2 clamps. The X-Pipe has been left long on the outlet end to provide extra adjustment. Measure to allow approximately two inches of the outlets to insert into the over axle pipes when properly installed and mark accordingly. Use a hacksaw to remove the excess length, deburr and assemble.
 4. Install front over axle pipes and 2 clamps.
 5. Install over axle to muffler inlet pipes and 2 clamps.
 6. Slide muffler inlet pipes into mufflers with 2 clamps on each muffler (4 total).
 7. Install factory frame mounts for new muffler hangers.
 8. Position mufflers in place, and slide muffler inlet pipe onto the over axle pipes. Insert the hangers which are welded to the mufflers in factory hanger mounts.
 9. Starting at front of exhaust, adjust pipes to ensure adequate clearance to floor and surrounding areas.
 10. Tighten clamps as you work toward the rear of the car.
 11. Install tips and clamps making sure to have clearance around the tip between the tip and valence.
 12. Start car outside and warm up thoroughly. It will be normal for the exhaust system to smoke for approximately 5-10 minutes. The smoke is due to lubrication used in the manufacturing process and the vehicle should be allowed to run outside.
1. Let the vehicle cool thoroughly and re-tighten all clamps.