



## **2002-2009 TRAILBLAZER 6 CYL. CATBACK INSTALLATION INSTRUCTIONS**

Thanks for purchasing a Stainless Works Muscelflow Catback Exhaust for your 2002-2009 Trailblazer 6 Cyl. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

1. Disconnect Battery
2. Raise and level the vehicle and support as necessary.

### **TRUE DUAL EXHAUST WITH HEADERS INSTALLATION**

1. Install X-Pipe into lead pipes and into rubber hanger on the vehicle using (2) 2.5" Accuseal clamps.
2. Install mufflers using (2) accuseal clamps on the front of the mufflers and the dual hanger clamps (saddle clamps with welded hanger) on outlet end of mufflers and leave loose.
3. Install tailpipes over axle into ends of mufflers using above saddle clamps with hanger.
4. Install second part of tailpipes and tips in vehicle using (2) 2.5" Accuseal clamps for tailpipes and hangers welded to (2) 2.5" Accuseal clamps for tips.

### **DUAL EXHAUST TO FACTORY CONNECTION POINT INSTALLATION**

1. Install Y-Pipe with flange to factory connection point using supplied 3/8" hardware.
5. Install mufflers using (2) 2.5" Accuseal clamps on the front of the mufflers and the dual hanger clamps (2.5" Saddle clamps with welded hanger) on outlet end of mufflers and leave loose.

6. Install tailpipes over axle into ends of mufflers using above saddle clamps with hanger.
7. Install second part to tailpipes with tips and hangers using (2) 2.5" Accuseal clamps.
8. Install tailpipes and tips in vehicle using hangers welded to (2) 2.5" Accuseal clamps.

#### **SINGLE CATBACK TO FACTORY CONNECTION POINT INSTALLATION**

1. Install leadpipe with flange to factory connection point using supplied 3/8" hardware.
2. Install muffler with (1) 3" Accuseal clamp.
3. Install tailpipe using (1) 3" Accuseal clamp and hangers.
4. Install tip using 3" Accuseal hanger clamp.

#### **FOR ALL SYSTEM INSTALLATIONS**

1. Lower Vehicle.
2. Reconnect Battery.
3. Be sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the exhaust system, it will melt.** Make sure to have at least 1/2" of clearance and wrap any suspect areas with DEI thermal barrier wrap.
4. After double checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances.