



SOLSTICE HEADER INSTALLATION INSTRUCTIONS

Thanks for purchasing Stainless Works Muscleflow headers for your Solstice. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

1. Remove spark plugs, spark plug wires, factory manifold and connector pipe. Remove O2 sensor and install after header is installed on car.
2. Install header in from top of engine. Apply a thin coat of high temp RTV sealant on both sides of the gasket. Slide factory gasket in between header and cylinder head. Tighten bolts to factory specifications.
3. Install 18" long O2 extension harness for front O2, and then install 24" long extension harness for rear O2.
4. Make sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the exhaust system, it will melt.** Make sure to have at least 1/2" of clearance and wrap any suspect areas with DEI thermal barrier wrap.
5. After double checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances.

Header kit contents:

- (1) 304 s/s header
- (1) header lead pipe
- (2) 2 1/2" single band clamps
- (1) 18" long front O2 extension
- (1) 24" long rear O2 extension-part #109007