



## MERCURY MARAUDER HEADER INSTALLATION INSTRUCTIONS

Thanks for purchasing **Stainless Works** Muscle-flow headers for your Mercury Marauder. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

1. Remove left lower motor mount bolt and loosen right, loosen left motor mount to engine block bolts. Jack-up engine and remove dipstick, undo steering shaft at the rack.
2. Remove factory head pipes, manifolds and studs.
3. Install headers with gaskets, bolts, washers and lock washers, leave left header loose until you reinstall dipstick tube, some manipulation may be required. Tighten header bolts.
4. If there is a problem with getting the dipstick tube to properly fit, you may have to purchase a flexible replacement from Lokar P/N ED-5014
5. Install clamps, converters and pipes to go either to factory cat-back or X-pipe.
6. Make sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the exhaust system, it will melt.** Make sure to have at least 1/2" of clearance and wrap any suspect areas with DEI thermal barrier wrap.
7. After double-checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances.