



HUMMER H2 CATBACK EXHAUST INSTALLATION INSTRUCTIONS

Thanks for purchasing Stainless Works Cat Back Exhaust for your Hummer. We have gone to great pains to make sure that our exhaust systems fit and perform flawlessly. Please follow these steps to ensure that your installation goes as planned.

1. Disconnect battery, and make sure vehicle is adequately supported on jackstands before beginning any work.
2. Remove stock exhaust system at slip joint and flange connection.
3. Install all pipes in place loosely. Bolt hanger onto left frame rail in front of rear bumper. Install all factory rubber hangers.
4. Starting at front of exhaust, adjust pipes to ensure adequate clearance to floor and surrounding areas. Once the system is fitted properly, we recommend breaking the system apart and cutting (4) ¼" to ½" deep notches into the expanded pipes, and deburring thoroughly. These notches will allow the pipes to compress when the clamps are tightened. Also apply a film of red high temp RTV at each joint to aid in sealing.
5. Tighten all clamps and flange bolts to the proper torque specification.
6. Drive vehicle for 10-20 miles, and re-torque all fasteners to proper torque specifications.

Materials List:

- (1) 35460 hanger biscuit, (1) left rear hanger, (2) 7/16 X 1" bolts, (2) 7/16" nuts, (4) 7/16" flat washers, (2) 7/16" lock washers, (6) 2 ½" s/s band clamps, (2) intermediate pipes (1 left, 1 right), (1) dual inlet, dual outlet muffler, (1) left front tailpipe, (1) left rear tailpipe, (1) right tailpipe, (2) 4" slash cut rolled edge tips.