



2009 CHEVY SILVERADO/ GMC SIERRA TRUCK DUAL EXHAUST INSTALLATION INSTRUCTIONS

Thanks for purchasing a Stainless Works Dual Exhaust System for your Chevy Silverado or GMC Sierra Truck. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

1. Raise and level the vehicle, if possible.
2. Disconnect Battery.
3. Unbolt (2) 15mm bolts at Y-Pipe.
4. Remove old exhaust system from rubber hangers. Save rubber hangers for re-use. It may be necessary to cut the tail pipe in front of rear end for easier removal.
5. Install Y-Pipe using (2) 3/8" supplied bolts and hardware. (only required for catback installation to manifolds – not headers).
6. Install lead pipes with 2.5" Accuseal clamps and hangers with 2.5" dia. saddle clamps
7. Install (2) Accuseal clamps and mufflers.
8. Install (2) Accuseal clamps and the (2) tail hangers onto the tailpipes
9. Install tail pipes and rotate into position.
10. Install (2) Accuseal clamps and tips rotating into position.
11. Tighten all clamps after adjusting for proper fit.
12. Reconnect battery.

13. Be sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the exhaust system, it will melt.** Make sure to have at least ½” of clearance and wrap any suspect areas with DEI thermal barrier wrap.
14. After double checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances.